

KRONES colfix K 40/1

Processing information

In pump operation, the glue should be processed within 24 hours. The amount of glue for pumping should be reduced for smaller label sizes.

Attempting to reduce the viscosity by mixing in water will affect the adhesive properties and is therefore not recommended by KIC Krones.

The glue pump, pallets and glue roller must always be thoroughly cleaned between tests with different types of adhesive.

Important: The FIFO principle must be applied.

Please process goods with the **shortest shelf life first!**

USE: Adhesive for labelling glass containers. K 40/1 is also suitable for foiling and can be removed in standard washing systems with sufficient caustic soda.

PRODUCT DATA:	Product type	Casein-based label adhesive
	Viscosity	c. 70,000 mPa.s
	pH value	c. 8
	Density	1.1 g/cm ³
	Solids content	39%
	Colour	beige
	Returnable	yes

PROCESSING

TEMPERATURE: 26 - 32 °C

SUPPLIED IN/AS:	25 kg hobbock	Item number: 0902492624
	33 kg hobbock	Item number: 0900072760
	1000 kg IBC	Item number: 09007334834

STORAGE: Can be stored for up to **8 months** in sealed original containers at temperatures not exceeding +30 °C or below +10 °C.

CLEANING: Machine parts can be placed in water at up to 40°C or cleaned with KRONES colclean WET 1.

HAZARD

INFORMATION: See safety data sheet

The contents of this product information are based on our general experience and are correct to the best of our knowledge at the time of printing. The product information is designed to provide information on possible applications for readers with the relevant technical experience. However, the product information does not guarantee any features of the product described, nor does it guarantee the suitability of the product for individual applications. It does not release the user from their obligation to test the selected product beforehand in their own tests. We recommend an individual consultation and are happy to provide samples on request, where possible. Neither the information contained in this publication nor that provided in a verbal consultation can be taken as the basis for liability claims. KIC KRONES products are subject to continuous improvement.

We therefore reserve the right to change any and all technical data contained in this brochure at any time and without notice. – 07/2019